

Report No.: ENV/HCCL/AAQ/Apr/17-18/01

Date : 30/04/2017

**M/s HILLS CEMENT COMPANY LIMITED**

Village: Mynkree, 116 KM Stone, NH-44

Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**AMBIENT AIR QUALITY TEST RESULTS**

SL. No.	Location(s) ↓	Date of Sampling	PM 2.5 (µg/m <sup>3</sup> )	PM 10 (µg/m <sup>3</sup> )	NO <sub>2</sub> (µg/m <sup>3</sup> )	SO <sub>2</sub> (µg/m <sup>3</sup> )
	Limit(s) →		60 (24 Hrs. Av.)	100 (24 Hrs. Av.)	80 (24 Hrs. Av.)	80 (24 Hrs. Av.)
1.	In-front of Guest House	21.04.2017	23.4	49.2	ND	ND
2.	Near Crusher Area	21.04.2017	46.9	82.6	7.6	ND
3.	In- Front of Compressor House (Cement Mill)	22.04.2017	38.7	74.8	10.3	5.2

**ND:** Not Detected

Analysis Protocol: **IS 5182**

Sampled & Analysed by: ENVIROCON, Digboi



Checked By: Pankaj Baroi, **ENVIROCON**

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**M/s HILLS CEMENT COMPANY LIMITED**

Village: Mynkree, 116 KM Stone, NH-44

Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**STACK EMISSION TEST RESULTS**

01	Stack Emission Test Ref. No.	HCCL/SE/Apr/17-18/01		
02	Date of Sampling	21.04.2017		
03	Material of Construction	M. S.		
04	Stack Attached To	B. F. of Crusher		
05	Stack Diameter (Meter)	1.0		
06	Flue Gas Temperature (°C)	33		
07	Exit Velocity of Gas (m/sec)	4.6		
08	Flow Rate (Nm <sup>3</sup> /hr)	12,668		
09	Type of Fuel Used	NA*		
10	<b>Analysis Results of Flue Gas</b>			
<b>Sl. No.</b>	<b>Parameter(s)</b>	<b>Result(s)</b>	<b>Unit(s)</b>	<b>Limit(s)</b>
i.	PM- Particulate Matter	28.6	mg/Nm <sup>3</sup>	30

\*NA: Not Applicable



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Report No. : ENV/HCCL/SE/Apr/17-18/02

Date : 30/04/2017

**M/s HILLS CEMENT COMPANY LIMITED**

Village: Mynkree, 116 KM Stone, NH-44

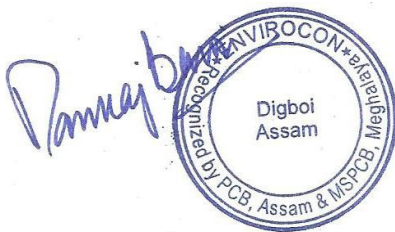
Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**STACK EMISSION TEST RESULTS**

01	Stack Emission Test Ref. No.	HCCL/SE/Apr/17-18/02		
02	Date of Sampling	21.04.2017		
03	Material of Construction	M. S.		
04	Stack Attached To	R.A.B.H.		
05	Stack Diameter (Meter)	3.0		
06	Flue Gas Temperature (°C)	185		
07	Exit Velocity of Gas (m/sec)	13.2		
08	Flow Rate (Nm <sup>3</sup> /hr)	2,18,583		
09	Type of Fuel Used	NA*		
10	<b>Analysis Results of Flue Gas</b>			
<b>Sl. No.</b>	<b>Parameter(s)</b>	<b>Result(s)</b>	<b>Unit(s)</b>	<b>Limit(s)</b>
i.	PM- Particulate Matter	26.3	mg/Nm <sup>3</sup>	30

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Date : 30/04/2017

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Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**STACK EMISSION TEST RESULTS**

01	Stack Emission Test Ref. No.	HCCL/SE/Apr/17-18/03		
02	Date of Sampling	21.04.2017		
03	Material of Construction	M. S.		
04	Stack Attached To	Coal Mill		
05	Stack Diameter (Meter)	1.2		
06	Flue Gas Temperature (°C)	61		
07	Exit Velocity of Gas (m/sec)	10.1		
08	Flow Rate (Nm <sup>3</sup> /hr)	36,695		
09	Type of Fuel Used	Coal		
10	<b>Analysis Results of Flue Gas</b>			
<b>Sl. No.</b>	<b>Parameter(s)</b>	<b>Result(s)</b>	<b>Unit(s)</b>	<b>Limit(s)</b>
i.	PM- Particulate Matter	29.1	mg/Nm <sup>3</sup>	30



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Report No.: ENV/HCCL/SE/Apr/17-18/04

Date : 30/04/2017

**M/s HILLS CEMENT COMPANY LIMITED**


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Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**STACK EMISSION TEST RESULTS**

01	Stack Emission Test Ref. No.	HCCL/SE/Apr/17-18/04		
02	Date of Sampling	22.04.2017		
03	Material of Construction	M. S.		
04	Stack Attached To	Cooler E.S.P.		
05	Stack Diameter (Meter)	2.8		
06	Flue Gas Temperature (°C)	212		
07	Exit Velocity of Gas (m/sec)	13.8		
08	Flow Rate (Nm <sup>3</sup> /hr)	1,87,983		
09	Type of Fuel Used	Coal		
10	<b>Analysis Results of Flue Gas</b>			
<b>Sl. No.</b>	<b>Parameter(s)</b>	<b>Result(s)</b>	<b>Unit(s)</b>	<b>Limit(s)</b>
i.	PM- Particulate Matter	25.4	mg/Nm <sup>3</sup>	30



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Report No.: ENV/HCCL/SE/Apr/17-18/05

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**M/s HILLS CEMENT COMPANY LIMITED**

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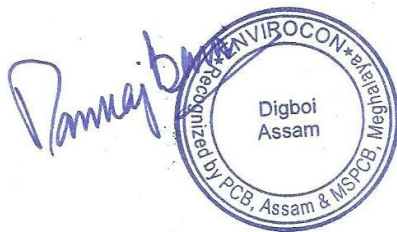
Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**STACK EMISSION TEST RESULTS**

01	Stack Emission Test Ref. No.	HCCL/SE/Apr/17-18/05		
02	Date of Sampling	22.04.2017		
03	Material of Construction	M. S.		
04	Stack Attached To	Cement Mill		
05	Stack Diameter (Meter)	1.2		
06	Flue Gas Temperature (°C)	58		
07	Exit Velocity of Gas (m/sec)	8.6		
08	Flow Rate (Nm <sup>3</sup> /hr)	31,528		
09	Type of Fuel Used	NA*		
10	<b>Analysis Results of Flue Gas</b>			
<b>Sl. No.</b>	<b>Parameter(s)</b>	<b>Result(s)</b>	<b>Unit(s)</b>	<b>Limit(s)</b>
i.	PM- Particulate Matter	28.7	mg/Nm <sup>3</sup>	30

\*NA: Not Applicable



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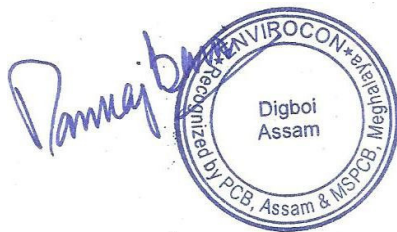
Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**STACK EMISSION TEST RESULTS**

01	Stack Emission Test Ref. No.	HCCL/SE/Apr/17-18/06		
02	Date of Sampling	22.04.2017		
03	Material of Construction	M. S.		
04	Stack Attached To	Packing House		
05	Stack Diameter (Meter)	0.8		
06	Flue Gas Temperature (°C)	41		
07	Exit Velocity of Gas (m/sec)	7.2		
08	Flow Rate (Nm <sup>3</sup> /hr)	12,367		
09	Type of Fuel Used	NA*		
10	<b>Analysis Results of Flue Gas</b>			
<b>Sl. No.</b>	<b>Parameter(s)</b>	<b>Result(s)</b>	<b>Unit(s)</b>	<b>Limit(s)</b>
i.	PM- Particulate Matter	27.3	mg/Nm <sup>3</sup>	30

\*NA: Not Applicable



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Report No.: ENV/HCCL/NLM/Apr/17-18/01

Date : 30/04/2017

**M/s HILLS CEMENT COMPANY LIMITED**

Village: Mynkree, 116 KM Stone, NH-44


Sub Division: Khliehriat, Dist.: Jaintia Hills

Meghalaya

**NOISE LEVEL MEASUREMENT RESULTS**

Measurement Date: 21.04.2017

Sl. No.	Locations	Day Time				Night Time			
		Max. (dB-A)	Min. (dB-A)	L <sub>eq</sub> (dB-A)	Limit (dB-A)	Max. (dB-A)	Min. (dB-A)	L <sub>eq</sub> (dB-A)	Limit (dB-A)
1	Near Kiln Area	73	68	71	75	69	65	68	70
2	Near CCR Building	68	62	66	75	63	57	59	70
3	Main Gate	58	52	56	75	49	38	34	70
4	Near Main Building	62	57	60	75	59	51	54	70

*Pankaj Baroi*  


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